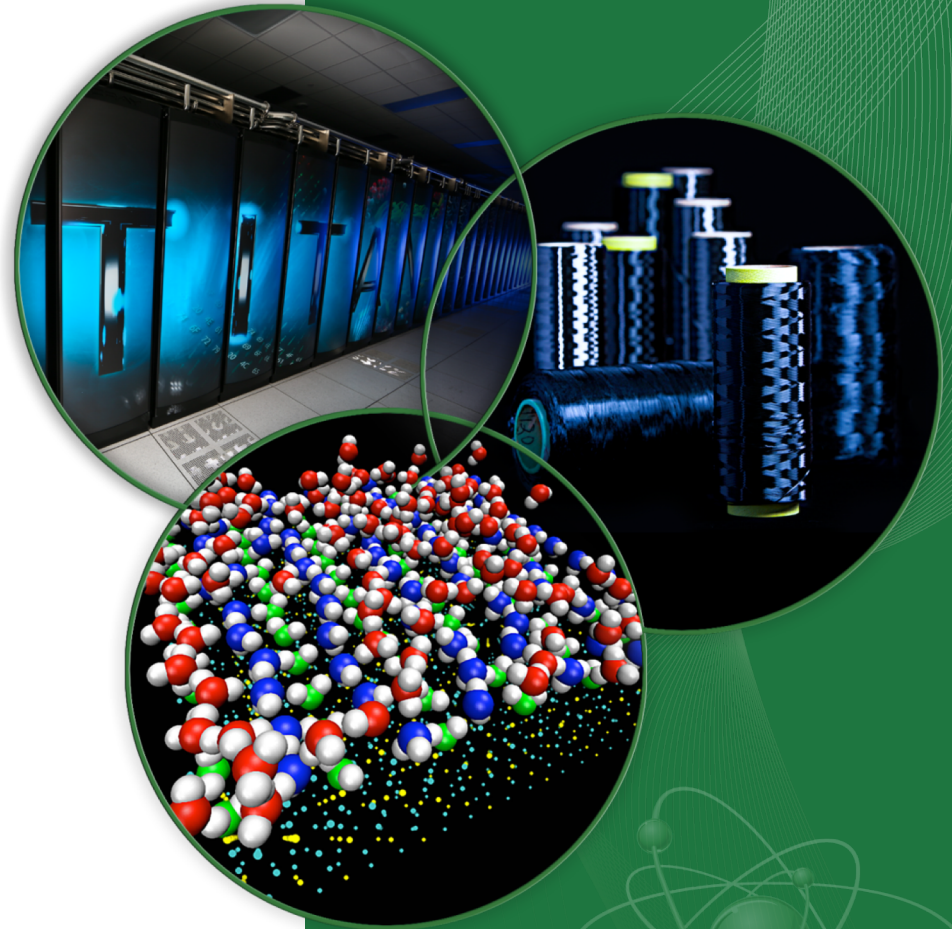


EPICS Automation

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SNS/ORNL

Jan. 2019



Control System

.. should support automated control.

How can EPICS do this?

Monitoring, Supervisory Control

IOC

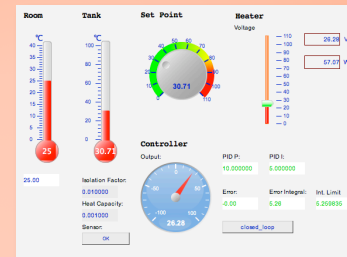
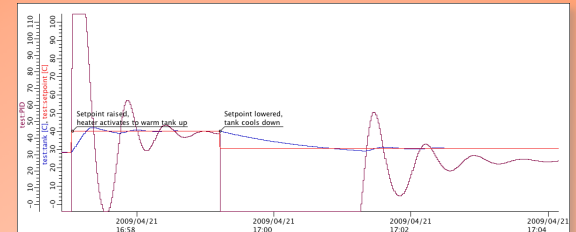
```
record(ai, "sensor")
{
  field(DTYP, "SensorXYZ")
  field(INP, "@bus1 signal2")
  field(SCAN, "1 second")
  ..
}

record(ao, "voltage")
{
  field(DTYP, "PowerSupplyABC")
  field(OUT, "@bus2 signal4")
  field(SCAN, "Passive")
  ..
}
```

Channel Access
'monitor'

Channel Access
'put'

User Interface



Automation via Records on IOC

IOC

```
record(ai, "sensor")
{
  field(DTYP, "SensorXYZ")
  field(INP, "@bus1 signal2")
  field(SCAN, "1 second")
  ..
}

record(calcout, "control_voltage")
{
  field(INPA, "sensor CP")
  field(CALC, "A<10?5:0")
  field(OUT, "voltage PP")
}

record(ao, "voltage")
{
  field(DTYP, "PowerSupplyABC")
  field(OUT, "@bus2 signal4")
  field(SCAN, "Passive")
  ..
}
```

Data flow driven,
periodic,
steady-state control:

1. Read inputs
2. Compute desired outputs
 - a) calcout to write ao.VAL
 - b) calc, then use DOL and OMSL=closed_loop in ao
3. Write outputs

Distribute Records onto different IOCs

IOC

```
record(ai, "sensor")
{
  field(DTYP, "SensorXYZ")
  field(INP, "@bus1 signal2")
  field(SCAN, "1 second")
  ..
}

record(ao, "voltage")
{
  field(DTYP, "PowerSupplyABC")
  field(OUT, "@bus2 signal4")
  field(SCAN, "Passive")
  ..
}
```

Channel
Access



IOC

```
record(calcout,
      "control_voltage")
{
  field(INPA, "sensor MS CP")
  field(CALC, "A<10?5:0")
  field(OUT, "voltage PP")
  field(IVOA, "Don't drive outputs")
}
```

Almost no additional work!

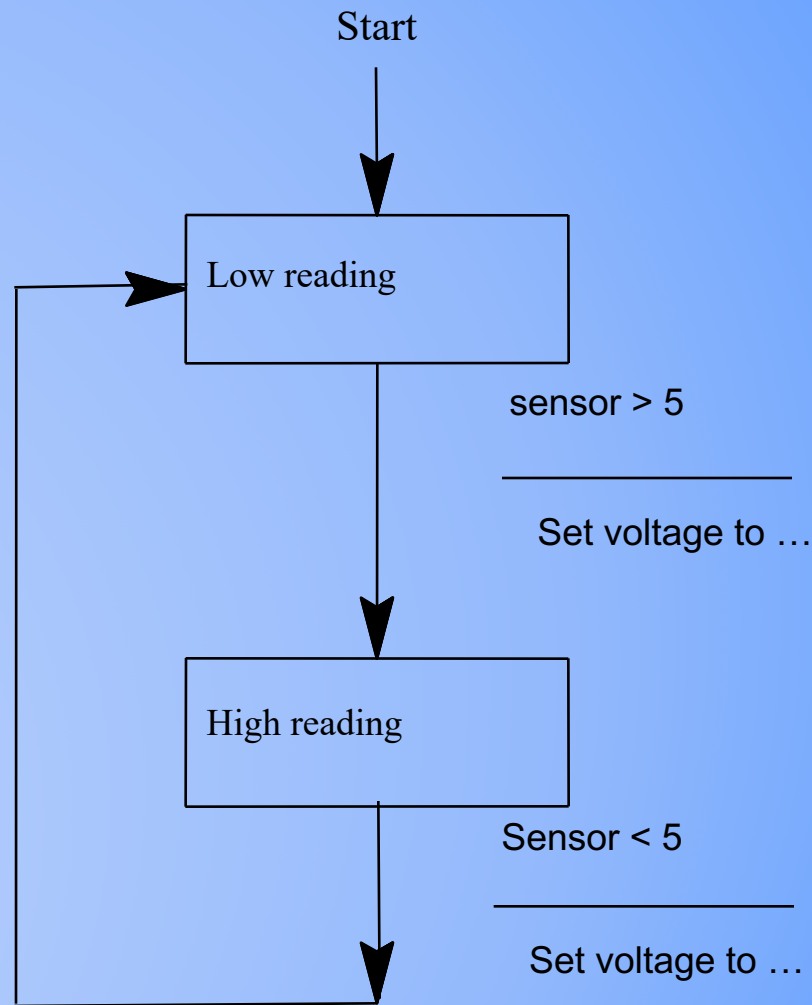
Anticipate network issues;
see 'MS', 'IVOA'

Automation via State Machine

IOC

```
record(ai, "sensor")
{
  field(DTYP, "SensorXYZ")
  field(INP, "@bus1 signal2")
  field(SCAN, "1 second")
  ..
}

record(ao, "voltage")
{
  field(DTYP, "PowerSupplyABC")
  field(OUT, "@bus2 signal4")
  field(SCAN, "Passive")
  ..
}
```



“Sequencer”, “State Notation Language”:
Event driven, on-demand, stateful

Automation via Scripts

IOC

```
record(ai, "sensor")  
record(ao, "voltage")
```

Channel Access



```
#!/usr/bin/env python
```

```
from epics import caget, caput  
import time
```

```
while True:
```

```
    sensor = caget("sensor")
```

```
    voltage = 5 if sensor < 10 else 0
```

```
    caput("voltage", voltage)
```

```
    time.sleep(1.0)
```

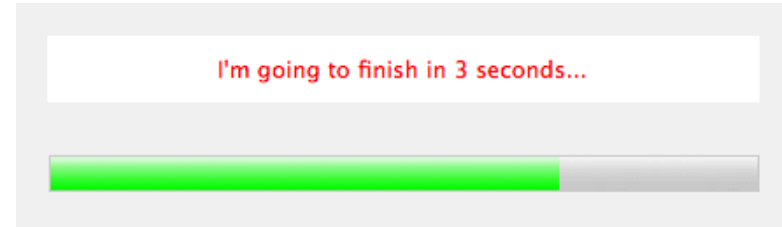
- Tempting, but
 - Error Handling?
 - caget? caput?
 - Monitor; Connect once, then re-use the connection (PyEpics actually does this)
 - Handle disconnects, re-connects
- Should have ‘console’, run under procServ
 - IOC has shell
- Long-term maintenance of “Fred’s script”?
 - Calc record has CALC, SCAN, INPA, ..

Automation via User Interface?

IOC

```
record(ai, "sensor")  
record(ao, "voltage")
```

Channel Access



Check allowed values?

- What if other CA client writes to PV?
Use DRVH, DRVL, calc records, .. to perform check on IOC

Automation scripts?

- What if users open multiple user interfaces?
- What if GUI crashes (which is more likely than IOC)?

Keep user interface as just that!

Automation with EPICS

✓ Records

- Steady-data, data flow driven operations
- Continuous: Read input, compute, write output
- Limited conditional processing: calcout.OOPT

✓ State Notation Language

- On-demand, event driven
- Stateful: In State X, if Y happens, ..

? Scripts

- Useful for “I need this just once, but I need it now”
- Permanent “Python IOCs” require effort similar to IOCs

Automation via Operator Interface

- UI should never do anything